



CLEVELAND-CLIFFS INC.

Cleveland-Cliffs Burns Harbor LLC
250 West U.S. Highway 12, Burns Harbor, IN 46304
P 219.787.2120 clevelandcliffs.com

BY ELECTRONIC MAIL ONLY

July 26, 2024

Cynthia King
U.S. EPA, Region 5
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Chicago, Illinois 60604
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Compliance Tracker, AE-17J
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Subject: Cleveland-Cliffs Burns Harbor LLC
Civil Action 2:19-cv-00179 / DJ # 90-5-2-1-09354
Consent Decree Quarterly Report
April 1, 2024 – June 30, 2024

Dear Ms. King:

Cleveland-Cliffs Burns Harbor LLC hereby submits the enclosed Quarterly Report as required under Section VIII, Paragraphs 20-21 and 23-24 of the Consent Decree approved and entered on April 1, 2020, by the United States District Court for the Northern District of Indiana, Hammond Division, in the matter of *United States of America, et al. v. ArcelorMittal USA LLC, et al.*, Civil Action 2:19-cv- 00179. This Quarterly Report addresses the First Quarter 2024 (April 1, 2024 – June 30, 2024) reporting requirements related to the Burns Harbor Facility. If you have any questions, please contact Tom Maicher at 219-787-4961.

I certify under penalty of law that this document and all attachments were prepared under my direction or supervision in accordance with a system designed to assure that qualified personnel properly gather and evaluate the information submitted. Based on my inquiry of the person or persons who manage the system, or those persons directly responsible for gathering the information, the information submitted is, to the best of my knowledge and belief, true, accurate, and complete. I am aware that there are significant penalties for submitting false information, including the possibility of fine and imprisonment for knowing violations.

Sincerely,

Mark Dutler
Senior General Manager Burns Harbor



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Cleveland-Cliffs Burns Harbor LLC - Consent Decree Quarterly Report
April 1, 2024 – June 30, 2024

There are no changes in this quarterly report compared to the previously submitted 1Q2024 Report.

Section VI Reporting Requirements

Paragraph 15.a. - DGBV Planned Openings

Not applicable during this reporting period. This obligation has been completed.

Paragraph 15.b - DGBV Planned Openings

Not applicable during this reporting period. This obligation has been completed.

Paragraph 15.c - DGBV Planned Openings

Since there were no exceedances of the 40% six-Minute Average Opacity Standard during the 26-week period identified as part of Paragraph 15.a, this section is not applicable.

Paragraph 15.d - Blast Furnace Casthouse

Not applicable during this reporting period. This obligation has been completed.

Paragraph 15.e - Coke Oven Battery SOPs

Not applicable during this reporting period. This obligation has been completed.

Paragraph 15.f - Beaching

Cleveland-Cliffs Burns Harbor timely submitted an application to IDEM on April 7, 2021 to satisfy Paragraph 15.f(4) that states, "No later than 12 months following completion of the monitoring required in Paragraph 15.f.(2), ArcelorMittal Burns Harbor shall submit an application to IDEM to modify its federally-enforceable non-Title V Permit such that ArcelorMittal Burns Harbor is required to operate as specified in Paragraph 15.f.(1) to ensure compliance with applicable visible emission limits." This application submittal was timely since paragraph 15.f.(2) monitoring was completed on April 8, 2020. The permit modification incorporating the requirements of 15.f(1) was issued by IDEM on August 2, 2021. The obligations of 15.f(2), (3) and (4) have been completed.

Paragraph 15.g. - Electronic Data Management Program

Cleveland-Cliffs Burns Harbor has commenced the implementation of an electronic data management program for all calibrations and inspections required by the Title V Permit T127-31788-0001, as previously reported. This obligation has been completed.

