



CLEVELAND-CLIFFS INC.
Cleveland-Cliffs Steel Corporation
Rockport Works
6500 North U.S. 231, Rockport, IN 47635
P 812.362.6000 clevelandcliffs.com

July 3, 2024

Received State of Indiana

7-15
JUL 16 2024

Department of Environmental Management
OFFICE OF AIR QUALITY

Indiana Department of Environmental Management
Compliance and Enforcement Branch, Office of Air Quality
100 North Senate Avenue
MC 61-53 IGCN 1003
Indianapolis, IN 46204-2251

Re: Cleveland-Cliffs Steel Corporation, Rockport Works
Quarterly Deviation and Compliance Monitoring Report – 2nd Quarter 2024

Dear Sir or Madam:

In accordance with Condition C.19(a) of its Part 70 Operating Permit #147-46600-00041, Cleveland-Cliffs Steel Corporation, Rockport Works (Rockport) is required to submit a Quarterly Deviation and Compliance Monitoring Report (Quarterly Deviation Report) certified by a "responsible official". Since Rockport's Title V Permit incorporates operations of three on-site contractors; Air Gas, Precision Strip and Roll Repair Shop, the Quarterly Deviation Report also requires a compliance certification statement for these facilities. Accordingly, the enclosed submission package contains Rockport's Quarterly Deviation Report Form for the reporting period identified above and certification statement as well as the certification statements for; Air Gas, Precision Strip and Roll Repair Shop for the reporting period identified above.

If you have any questions or require additional information regarding this matter, please call me at (812) 362-6114.

Sincerely,

Charles O. Gibson
Senior Section Manager Environmental
Cleveland-Cliffs Steel Corporation, Rockport Works

Attachments

**INDIANA DEPARTMENT OF ENVIRONMENTAL MANAGEMENT
OFFICE OF AIR QUALITY
COMPLIANCE DATA SECTION**

**PART 70 OPERATING PERMIT
QUARTERLY DEVIATION AND COMPLIANCE MONITORING REPORT**

Source Name: Cleveland-Cliffs Steel Corporation, Rockport Works
Source Address: 6500 U.S. 231 North, Rockport, IN, 47635
Mailing Address: 6500 U.S. 231 North, Rockport, IN, 47635
Part 70 Permit No.: 147-46600-00041

Months: April to June Year: 2024

Page 1 of 1

This report shall be submitted quarterly based on a calendar year. Any deviation from the requirements, the date(s) of each deviation, the probable cause of the deviation, and the response steps taken must be reported. Deviations that are required to be reported by an applicable requirement shall be reported according to the schedule stated in the applicable requirement and do not need to be included in this report. Additional pages may be attached if necessary. If no deviations occurred, please specify in the box marked "No deviations occurred this reporting period".

X NO DEVIATIONS OCCURRED THIS REPORTING PERIOD.

THE FOLLOWING DEVIATIONS OCCURRED THIS REPORTING PERIOD

Permit Requirement (specify permit condition #): N/A

Date of Deviation: N/A

Duration of Deviation: N/A

Number of Deviations: 0

Probable Cause of Deviation: N/A

Response Steps Taken: N/A

Form Completed By: Charles O. Gibson

Title/Position: Senior Section Manager Environmental

Date: 7/3/24

Phone: 812-362-6114

Attach a signed certification to complete this report.

**INDIANA DEPARTMENT OF ENVIRONMENTAL MANAGEMENT
OFFICE OF AIR QUALITY
COMPLIANCE BRANCH**

**PART 70 OPERATING PERMIT
CERTIFICATION**

Source Name: Cleveland-Cliffs Steel Corporation, Rockport Works
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Mailing Address: 6500 North U.S. 231, Rockport, Indiana, 47635
Part 70 Permit No.: 147-46600-00041

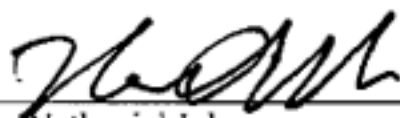
This certification shall be included when submitting monitoring, testing reports/results
or other documents as required by this permit

Please check what document is being certified:

- ☐ Annual Compliance Certification Letter
☐ Test Result (specify)
☒ Report (specify) Deviation Report Certification (2nd Quarter - 2024)
☐ Notification (specify)
☐ Affidavit (specify)
☐ Other (specify)

I certify that, based on information and belief formed after reasonable inquiry, the statements and information in the document are true,
accurate, and complete.

Signature:



Printed Name: Nathaniel Johnson

Title/Position: General Manager, Rockport Works

Phone: (812) 362-6125

Date: 7/3/24

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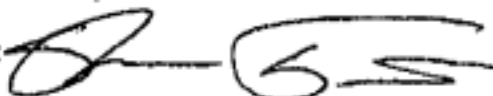
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- ☐ Other (specify)

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accurate, and complete.

Signature:



Printed Name: ~~Dave O'Leary~~

Steven Irwin

Title/Position: Plant Manager, Air Gas

Phone: (812) 362-6114

Date: 7/3/2024

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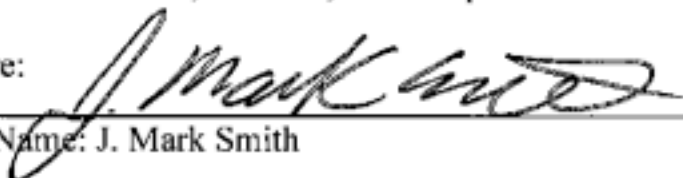
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☐ Other (specify)

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Signature:



Printed Name: J. Mark Smith

Title/Position: Manager, PSI

Phone: (812) 362-6114

Date: 7/3/24

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the document are true, accurate, and complete.

Signature:

Printed Name: Josh Kellems

Title/Position: Manager, RRS

Phone: (812) 362-6114

Date: 7/3/24

ORIGIN ID:DWBA (812) 362-6100
CHUCK GIBSON
CLEVELAND-CLIFFS STEEL CORP
6500 N US HIGHWAY 231

SHIP DATE: 15JUL24
ACTWGT: 0.15 LB
CAD: 6994731/SSFE2521

ROCKPORT, IN 47635
UNITED STATES US

BILL THIRD PARTY

DAVE CLINE
IDEM
100 NORTH SENATE AVE
MC 61-53 GCN 1003
INDIANAPOLIS IN 46204

(317) 232-8443

REF:

SEPT:

THU:

PO:



Package
Express US Airbill

FedEx
Tracking
Number

8182 4379 2881

7-3-24

Chuck Gibson

Phone 812 362-6100

CLEVELAND-CLIFFS STEEL CORP

6500 N US HIGHWAY 231

ROCKPORT

State

IN

ZIP

47635-9061

Internal Billing Reference

2nd Quarter Declaration 2024

Client's

Dave Cline

Phone

317 232-8443

Client

IDEM

Address

100 North Senate Avenue

City

MC 61-53 GCN 1003

State

Indianapolis

State

IN

ZIP

46204-2251

Use for the HOLD location address or for confirmation of your shipping address.

Hold Weekday
FedEx location address
REQUIRED, NOT available for
FedEx First Overnight.

Hold Saturday
FedEx location address
REQUIRED, Available ONLY for
FedEx Priority Overnight and
FedEx 2Day to select locations.

Not deliver to P.O. boxes or P.O. ZIP codes.

Dept./Floor/Suite/Room

0141038353



8182 4379 2881

0215

4 Express Package Service

*To nearest local item.

Package
For package
FedEx C

Next Business Day

☐ FedEx First Overnight
Earliest next business morning delivery to select
locations. Friday shipments will be delivered on
Monday unless Saturday Delivery is selected.

☐ FedEx Priority Overnight
Next business morning. Friday shipments will be
delivered on Monday unless Saturday Delivery
is selected.

☒ FedEx Standard Overnight
Next business morning.
Saturday Delivery NOT available.

2 or 3 Business Days

☐ FedEx 2Day A.M.
Second business morning.
Saturday Delivery NOT available.

☐ FedEx 2Day
Second business afternoon. Thursday
will be delivered on Monday unless
Saturday Delivery is selected.

☐ FedEx Express Saver
Third business day.
Saturday Delivery NOT available.

5 Packaging

*Declared value limit \$500.

☒ FedEx Envelope*

☐ FedEx Pak*

☐ FedEx
Box

☐ FedEx
Tube

6 Special Handling and Delivery Signature Options

Fees may apply. See I

☐ Saturday Delivery
NOT available for FedEx Standard Overnight, FedEx 2Day A.M., or FedEx Express Saver.

☐ No Signature Required
Package may be left without
obtaining a signature for delivery.

☒ Direct Signature
Someone at recipient's address
may sign for delivery.

☐ Indirect S
If recipient's
address, such
address may
residential de

Does this shipment contain dangerous goods?

One bag must be checked.

☒ No ☐ Yes
As per associated
Shipper's Declaration.

☐ Yes
Shipper's Declaration
not required.

☐ Dry Ice
Dry Ice, 9, UN 1845

☐ Cargo Aircraft

Restrictions apply for dangerous goods—see the current FedEx Service Guide.

7 Payment Bill to:

Enter FedEx Acct. No. below

☒ Sender
Acct. No. in
Section 1 will
be billed.

☐ Recipient

☐ Third Party

Total Packages

Total Weight

kg

Your liability is limited to US\$100 unless you declare a higher value. See the current
FedEx Service Guide for details.

Rev. Date 4/22 - Print 01/13/14 - ©1994-2022 FedEx - PHN180 IN U.S.A.

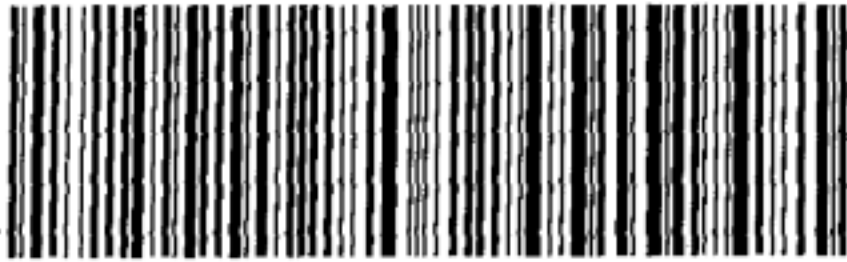
TRK# 8182 4379 2881

XP GSHA

TUE - 16 JUL 5:00P
STANDARD OVERNIGHT

DSR
46204
IND

IN-US



6 17:00 28 07

09 308