



CLEVELAND-CLIFFS INC.

Cleveland-Cliffs New Carlisle I L.P. & Cleveland-Cliffs New Carlisle II L.P.
30755 Edison Rd., New Carlisle, IN 46552
P 574,654,1000 clevelandcliffs.com

July 30, 2024

Received State of Indiana

7-30

AUG 02 2024

Department of Environmental Management
OFFICE OF AIR QUALITY

Indiana Department of Environmental Management
Compliance and Enforcement Branch, Office of Air Quality
100 North Senate Avenue
MC 61-53 IGCN 1003
Indianapolis, IN 46204-2251

Subject: Cleveland-Cliffs New Carlisle I L.P. and Cleveland-Cliffs New Carlisle II L.P.
Part 70 Operating Permit Reports for Second Quarter, 2024
Part 70 Permit Number: 141-47501-00159

Compliance Data Section Member,

Enclosed please find the following Part 70 Operating Permit Reports for the Second Quarter, 2024:

- Quarterly Locomotive Diesel Fuel Usage Report
- Quarterly CGL Sink Roll Pickling Operating Report
- Quarterly Deviation and Compliance Monitoring Report
- Part 70 Operating Permit Certification

If you have any questions or require additional information, please contact me at (574) 654-1317.

Sincerely,

Eugene E. Hankey

Division Manager Technology and Environmental
Cleveland-Cliffs Tek & Cleveland-Cliffs Kote

ENV AIR MGMT

7021 0350 0001 2400 0980

**INDIANA DEPARTMENT OF ENVIRONMENTAL MANAGEMENT
OFFICE OF AIR QUALITY
COMPLIANCE AND ENFORCEMENT BRANCH
PART 70 OPERATING PERMIT
QUARTERLY DEVIATION AND COMPLIANCE MONITORING REPORT**

Source Name: Cleveland-Cliffs New Carlisle
Source Address: 30755 Edison Rd, Bldg 1, New Carlisle, Indiana 46552
Part 70 Permit No.: T141-42030-00159

Months: April to June Year: 2024

Page 1 of 2

This report shall be submitted quarterly based on a calendar year. Proper notice submittal under Section B - Emergency Provisions satisfies the reporting requirements of paragraph (a) of Section C- General Reporting. Any deviation from the requirements of this permit, the date(s) of each deviation, the probable cause of the deviation, and the response steps taken must be reported. A deviation required to be reported pursuant to an applicable requirement that exists independent of the permit, shall be reported according to the schedule stated in the applicable requirement and does not need to be included in this report. Additional pages may be attached if necessary. If no deviations occurred, please specify in the box marked "No deviations occurred this reporting period".

☒ NO DEVIATIONS OCCURRED THIS REPORTING PERIOD.

☐ THE FOLLOWING DEVIATIONS OCCURRED THIS REPORTING PERIOD

Permit Requirement (specify permit condition #)

Date of Deviation:

Duration of Deviation:

Number of Deviations:

Probable Cause of Deviation:

Response Steps Taken:

Permit Requirement (specify permit condition #)

Date of Deviation:

Duration of Deviation:

Number of Deviations:

Probable Cause of Deviation:

Response Steps Taken:

Permit Requirement (specify permit condition #)	
Date of Deviation:	Duration of Deviation:
Number of Deviations:	
Probable Cause of Deviation:	
Response Steps Taken:	
Permit Requirement (specify permit condition #)	
Date of Deviation:	Duration of Deviation:
Number of Deviations:	
Probable Cause of Deviation:	
Response Steps Taken:	
Permit Requirement (specify permit condition #)	
Date of Deviation:	Duration of Deviation:
Number of Deviations:	
Probable Cause of Deviation:	
Response Steps Taken:	

Form Completed by: Eugene E. Hankey

Title / Position: Division Manager Technology and Environmental

Date: 7/30/24

Phone: 574-654-1405

**INDIANA DEPARTMENT OF ENVIRONMENTAL MANAGEMENT
OFFICE OF AIR QUALITY
COMPLIANCE AND ENFORCEMENT BRANCH
PART 70 OPERATING PERMIT
CERTIFICATION**

Source Name: Cleveland-Cliffs New Carlisle
Source Address: 30755 Edison Road, New Carlisle, Indiana 46552
Part 70 Permit No.: T141-42030-00159

This certification shall be included when submitting monitoring, testing reports/results or other documents as required by this permit.

Please check what document is being certified:

- ☐ Annual Compliance Certification Letter
- ☐ Test Result (specify) _____
Quarterly Locomotive Diesel Fuel Usage Report, Quarterly CGL Roll
- ☒ Report (specify) Pickling Operation Report, Quarterly Deviation and Compliance Monitoring Report
- ☐ Notification (specify) _____
- ☐ Affidavit (specify) _____
- ☐ Other (specify) _____

I certify that, based on information and belief formed after reasonable inquiry, the statements and information in the document are true, accurate, and complete.

Signature: 

Printed Name: Aaron L. K. Langness

Title/Position: General Manager

Email Address: aaron.langness@clevelandcliffs.com

Phone: (574) 654-1283

Date:

**INDIANA DEPARTMENT OF ENVIRONMENTAL MANAGEMENT
OFFICE OF AIR QUALITY
COMPLIANCE AND ENFORCEMENT BRANCH**

Part 70 Quarterly Report

Source Name: Cleveland-Cliffs New Carlisle
Source Address: 30755 Edison Road, New Carlisle, Indiana 46552
Part 70 Permit No.: T141-42030-00159
Facility: CGL sink roll pickling operation (EU32)
Parameter: Hours of operation
Limit: Less than 1,000 total hours per twelve (12) consecutive month period

QUARTER: Second

YEAR: 2024

Month	Column 1	Column 2	Column 1 + Column 2
	Hours of Operation (hours)	Hours of Operation (hours)	Hours of Operation (hours)
	This Month	Previous 11 Months	12 Month Total
April	63.9	621.0	684.9
May	175.6	633.9	809.5
June	0	781.5	781.5

☒ No deviation occurred in this quarter.

☐ Deviation/s occurred in this quarter.

Deviation has been reported on: _____

Submitted by: Eugene E. Hankey

Title / Position: Division Manager Technology and Environmental

Signature: _____

Date: 7/30/24

Phone: 574-654-1405

**INDIANA DEPARTMENT OF ENVIRONMENTAL MANAGEMENT
OFFICE OF AIR QUALITY
COMPLIANCE AND ENFORCEMENT BRANCH**

Part 70 Quarterly Report

Source Name: Cleveland-Cliffs New Carlisle
Source Address: 30755 Edison Road, New Carlisle, Indiana 46552
Part 70 Permit No.: T141-42030-00159
Facility: Switching locomotives (internal combustion engines)
Parameter: Gallons of diesel fuel usage
Limit: Less than 304,000 total gallons per twelve (12) consecutive month period

QUARTER: Second

YEAR: 2024

Month	Column 1	Column 2	Column 1 + Column 2
	Gallons of Diesel Fuel Used (gallons)	Gallons of Diesel Fuel Used (gallons)	Gallons of Diesel Fuel Used (gallons)
	This Month	Previous 11 Months	12 Month Total
April	4,679	49,326	54,005
May	3,626	49,985	53,611
June	3,163	50,172	53,334

☒ No deviation occurred in this quarter.

☐ Deviation/s occurred in this quarter.

Deviation has been reported on: _____

Submitted by: Eugene E. Hankey

Title / Position: Division Manager Technology and Environmental

Signature: _____

Date: 7/30/24

Phone: 574-654-1405

FFS

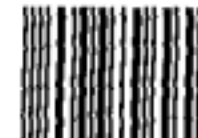
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IN 46552

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IDEM-Compliance & Enforcement
Branch, Office of Air Quality
100 North Senate Avenue
MC 61-53 IGCN 1003
Indianapolis, IN 46204-2251

**RETURN RECEIPT
REQUESTED**