



INDIANA DEPARTMENT OF ENVIRONMENTAL MANAGEMENT

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Mike Braun
Governor

Clint Woods
Commissioner

June 9, 2025

James P. Zallie, CEO
Ingredion Incorporated
5 Westbrook Corporate Circle
Westchester, IL 60154-5749

Re: Resolution of Agreed Order
Commissioner, Indiana Department of
Environmental Management
v.
Ingredion Incorporated
Plant ID No. 097-00042
Indianapolis, Marion County
Case No. 2023-29282-A

Dear James P. Zallie:

This letter is to inform you that the terms and conditions of the Agreed Order in the above-referenced case have been met and this case is considered closed by IDEM's Office of Air Quality, Compliance and Enforcement Branch. Additional enforcement action may be initiated if compliance with the applicable rules and permits is not maintained.

IDEM strongly encourages the use of pollution prevention techniques to reduce pollution emitted to the environment and to conserve resources such as water and energy. Implementation of such techniques can decrease manufacturing costs/overhead, increase worker safety, and perhaps lessen the impact of environmental regulations upon your operation. For more information on pollution prevention or to schedule a free, confidential pollution prevention opportunity assessment, call the Programs and Compliance Branch at IDEM's Office of Program Support at (800) 988-7901 or visit <http://www.in.gov/idem/prevention/>.

If you have any questions concerning this action, please contact Lisa Ward at 317-232-8412 or LHayhurs@idem.in.gov.

Thank you for your cooperation.

Visit on.IN.gov/survey or scan the QR code to provide feedback.

We appreciate your input!



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Sincerely,



For David P. McIver, Chief
Enforcement Section
Office of Air Quality

cc: Anna Miller, Ingedion Incorporated, anna.miller@ingredion.com
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