



INDIANA DEPARTMENT OF ENVIRONMENTAL MANAGEMENT

We Protect Hoosiers and Our Environment.

Southwest Regional Office • 114 South 7th Street, • Petersburg, IN 47567-0128

(888) 672-8323 • (812) 380-2305 • Fax (812) 380-2304 • www.idem.IN.gov

Eric J. Holcomb
Governor

Brian C. Rockensuess
Commissioner

June 24, 2024

VIA ELECTRONIC MAIL:

Wendy Bouvier
Grain Processing Corporation
1443 S 300 W
Washington, IN 47501
Wendy.bouvier@grainprocessing.com

Re: Document Review Enforcement Action
Letter
Grain Processing Corporation
Source ID 027-00046
Washington, Daviess County

Dear Wendy Bouvier:

A representative of the Indiana Department of Environmental Management (IDEM), Office of Air Quality (OAQ), has reviewed the 2024 1st Quarterly Report concerning Grain Processing Corporation located at 1443 South 300 West in Washington, Indiana. As a result of information obtained during that review, IDEM alleges a violation of Permit 027-46787-00046 has occurred.

At the time of the review, the following violations were noted:

- 1) A violation of D.7.8 was determined. On January 19th, January 30th, and March 9th, 2024, Grain Processing Corporation failed to operate the VOC Control RTO APC30 at all times while the alcohol production equipment was in operation.
- 2) A violation of D.7.14 was determined. Grain Processing Corporation failed to take corrective action on January 1st, January 14th, February 3rd, and February 18th, 2024, when RTO APC30's 3-hr average temperature dropped below the limit established by the most recent VOC stack test completed on March 22, 2023.
- 3) A violation of D.10.1(a) was determined. On March 15th, 16th, and 28th, 2024 Grain Processing Corporation failed to operate the H2S control while the Anaerobic wastewater treatment process was in operation.

- 4) A violation of D.10.1(b) & D.10.2(a) was determined. From March 17th to March 31st Grain Processing Corporation failed to operate the H2S & SO2 controls while the anaerobic wastewater treatment process was in operation.

This matter will be referred for formal enforcement action. IDEM Office of Air Quality would like to take this opportunity to encourage discussions concerning the facts of the case, any additional information that may be available, and to provide you with information concerning the enforcement process.

An enforcement case manager will contact you to discuss this matter and schedule an informational meeting concerning this matter. In the meantime, please direct any questions to Daniel Roos, Compliance Inspector, at 812-582-0614 or by email at droos@idem.IN.gov.

Sincerely,



for

Nicholas Carr, Director
Southwest Regional Office
Office of Air Quality

ACES ID: 298005

cc: Daviess County Health Department
Mr. David McIver, Compliance and Enforcement Branch, Office of Air Quality

From: [Bouvier, Wendy](#)
To: [ROBERTS, GOLDIE](#)
Subject: Read: Grain Processing Corporation (027-00046) Enforcement Action Letter
Date: Monday, June 24, 2024 11:55:29 AM
Importance: High

Your message

To: Bouvier, Wendy
Subject: Grain Processing Corporation (027-00046) Enforcement Action Letter
Sent: Monday, June 24, 2024 10:31:29 AM (UTC-05:00) Eastern Time (US & Canada)
was read on Monday, June 24, 2024 11:55:15 AM (UTC-05:00) Eastern Time (US & Canada).